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## 温州瑞康机械有限公司

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## 温州瑞康机械有限公司

WENZHOU RUIKANG MACHINERY CO., LTD.



www.wzruikang.com  
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专业塑料设备制造商！

Professional plastic equipment manufacturer!





## 关于我们 ABOUT US

温州瑞康机械有限公司是国内生产塑料软包装系列机械设备的厂家之一。主要生产气泡膜信封袋制袋机、气泡膜/气垫膜制袋机、气泡膜机、淋膜机、包装机、制袋机等设备。产品质量可靠、诚信服务，深受用户好评，市场占有率节节攀升。

公司以其敏锐的眼光，极富创意的经营理念，引进现代先进的技术设备，运用科学管理方法，充分发挥企业技术及人才优势，不断调整产品结构的经营发展战略，为企业发展打下坚实的基础，向客户提供优良产品的同时，为客户提供全面的技术咨询和完善的售后服务，公司与广大客户之间已建立共荣互利的牢固关系，为用户朋友着想，是用户真挚的朋友。

竭诚欢迎国内外客户光临惠顾、参观指导、共治商机！

Wenzhou Ruikang Machinery Co., Ltd. is one of the domestic manufacturers of plastic flexible packaging machinery and equipment. It mainly produces bubble film envelope bag making machine, bubble film/air cushion film bag making machine, bubble film machine, laminating machine, packaging machine, bag making machine and other equipment. Reliable product quality and sincere service are well received by users, and the market share is rising steadily.

With its keen vision and highly creative business philosophy, the company has introduced modern advanced technology and equipment, used scientific management methods, gave full play to the advantages of enterprise technology and talents, and constantly adjusted the business development strategy of product structure, laying a solid foundation for enterprise development. , While providing customers with excellent products, they also provide customers with comprehensive technical advice and perfect after-sales service. The company has established a solid relationship of mutual prosperity and mutual benefit with our customers. For the sake of users' friends, it is a sincere friend of users.

We sincerely welcome customers at home and abroad to visit us, visit and guide, and discuss business opportunities together!

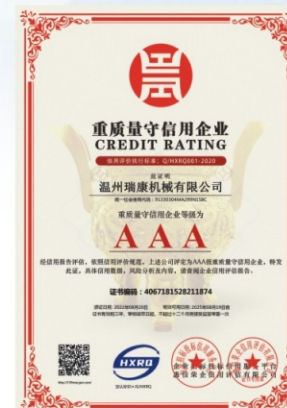
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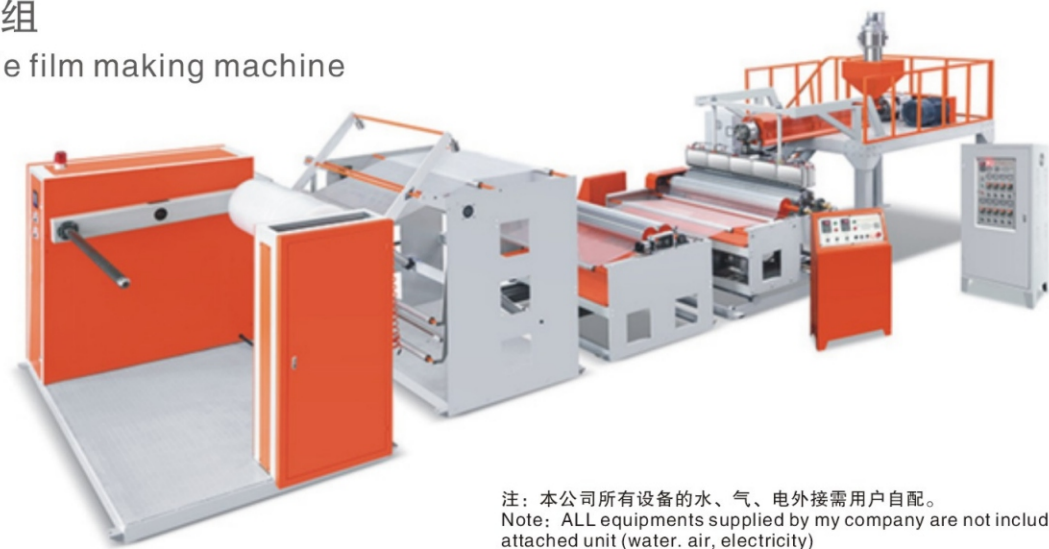




# RK-1000/1200/1500/2000

## 聚乙烯气垫膜机组

Polyethylene bubble film making machine



注: 本公司所有设备的水、气、电外接需用户自配。  
Note: ALL equipments supplied by my company are not include attached unit (water, air, electricity)



### 设备描述 Device Description

1. 该机组采用一次成型工艺, 生产效益高, 制品质量好。机器结构设计科学合理, 运行平衡可靠, 操作维修方便。
2. 聚乙烯气垫膜 (又称聚乙烯气泡膜) 其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机组, 是当前普遍使用的一种包装材料, 不仅具有良好的减震性、抗冲击性、热合性; 还有耐腐蚀、透明度高等优点, 广泛用于家用邮政包裹、精密仪器、自行车、聚氨酯家具等多种包装。

1. This machine adopts once-through shaping technique, thus has high efficiency and excellent product quality. This machine set has such features as scientific and reasonable structure design, smooth and reliable running and convenient operation and maintenance.
2. Polyethylene air-cushion film (also called polyethylene bubble film), which is divided into two kind: ordinary polyethylene air-cushion film and composite poly-ethylene air-cushion film, is a kind of packing material which has been widely used at present. It not only has good cushioning effect shock resistance and heat-sealing performance, but also has such advantages as good corrosion resistance and transparency, etc. so it has been widely used for packing, household wares, post parcel, precise instrument, bicycle polyurethane furniture, etc.

### 主要技术参数/Main Technical Variables

型号	Model	RK-1000	RK-1200	RK-1500	RK-2000
螺杆直径	Screw diameter	φ 60mm	φ 65mm	φ 75mm	φ 90mm
产品宽度	Film width	1000mm	1200mm	1500mm	2000mm
最大产量	Max. Output	50kg/h	65kg/h	80kg/h	100kg/h
主机功率	Main motor power	15kw	15kw	18.5kw	37kw
总功率	Power	28kw	38kw	50kw	80kw
螺杆长径比	L/D	30:1	30:1	30:1	30:1
电源	Power supply	380/3/4/50(Volt/Ph/Line/Hz)			
重量	Weight	4000kg	4200kg	4500kg	7000kg
外形尺寸	Overall Dimension (LxWxH)	9.0x3.5x2.5m	9.5x3.8x2.5m	10.0x4.0x2.6m	11.5x4.8x4.0m

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# YHPE-ZLA

## 两层气泡膜机-单螺杆挤出

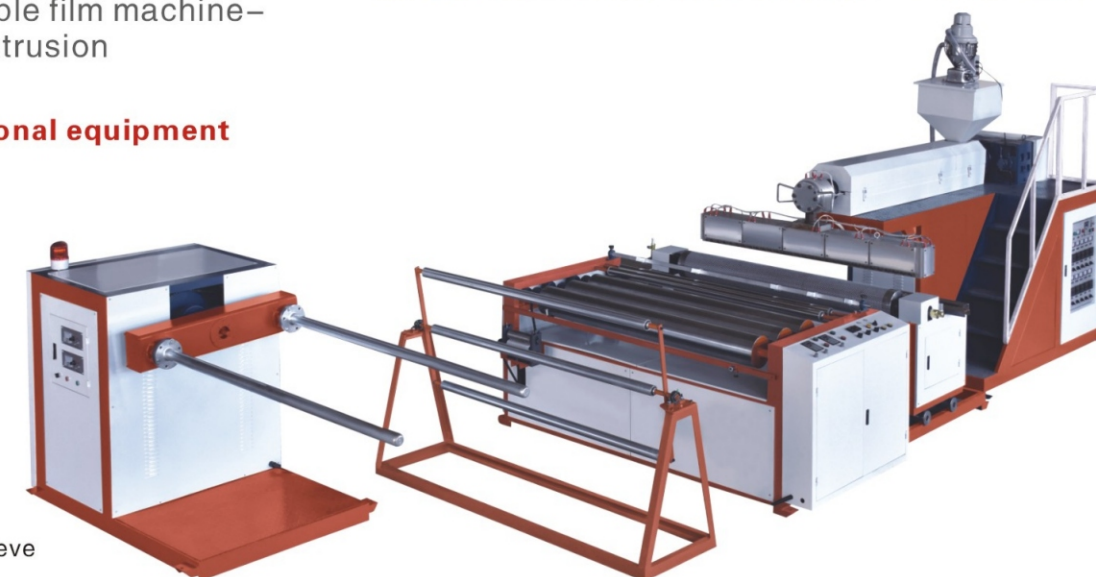
Two-layer bubble film machine-single screw extrusion



### 选择性配置 Optional equipment

- 1、冷水机
- 2、吸料机
- 3、自动换网
- 4、搅拌机
- 5、废边回收机
- 6、粉碎机
- 7、全自动收卷
- 8、点断装置
- 9、黄岩模头

1. Chiller
2. Automatic Vacuum Feeder
3. Auto Changing Sieve
4. Blender
5. Scrap Reverse
6. Grinder
7. Auto Rewinder
8. In line perforated unit
9. Huangyan T-die



### 设备描述 Device Description

1. 本机器可生产2层气泡膜 (底层+气泡), 挤出机为单螺杆设计。
2. 主要原材料是LDPE和LLDPE颗粒。

聚乙烯气垫膜 (又称聚乙烯气泡膜) 其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机组, 是当前普遍使用的一种包装材料, 不仅具有良好的减震、性抗冲、击性热合性; 还有腐蚀性, 透明度高等优点, 广泛用于家用邮政包装、精密仪器、自行车、聚氨酯家具等多种包装。

1. This machine can produce 2 layers of bubble film (bottom layer + bubble), and the extruder is designed with a single screw.
2. The main raw materials are LDPE and LLDPE particles.

Polyethylene air cushion film (also known as polyethylene bubble film) is divided into ordinary polyethylene air cushion film and composite polyethylene air cushion film unit. It also has the advantages of corrosiveness and good transparency, and is widely used in household postal packaging, precision instruments, bicycles, polyurethane furniture and other packaging.

### 主要技术参数/Main Technical Variables

型号	最大宽度	螺杆直径	螺杆长径比	主电机功率	牵引电机功率	真空泵功率	速度	总功率
Model	Max. Width	Screw Diameter	Screw L:D	Extruder-Motor Power	Take-up Motor Power	Vacuum Pump	Speed	Power
YHPE-1000	1000mm	φ 65mm	34 : 1	18.5kw	1.5kw	1.1kw	5-20m/min	48kw
YHPE-1200	1200mm	φ 70mm	34 : 1	22kw	1.5kw	1.1kw	5-20m/min	55kw
YHPE-1600	1600mm	φ 75mm	34 : 1	30kw	1.5kw	1.5kw	5-20m/min	65kw
YHPE-1800	1800mm	φ 80mm	34 : 1	30kw	2.2kw	1.5kw	5-20m/min	70kw
YHPE-2000	2000mm	φ 85mm	34 : 1	37kw	2.2kw	2kw	5-20m/min	80kw
YHPE-2200	2200mm	φ 90mm	34 : 1	37kw	2.2kw	2kw	5-20m/min	90kw

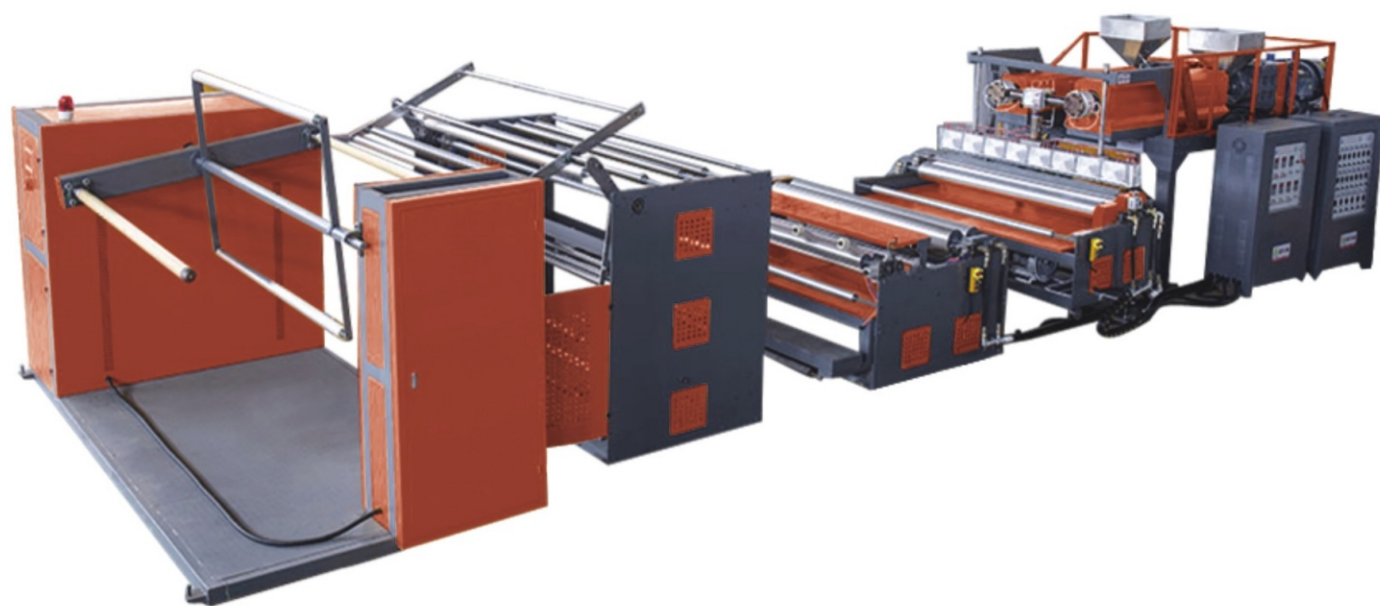
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## YHPE-ZLB

两层气泡膜机-双螺杆挤出

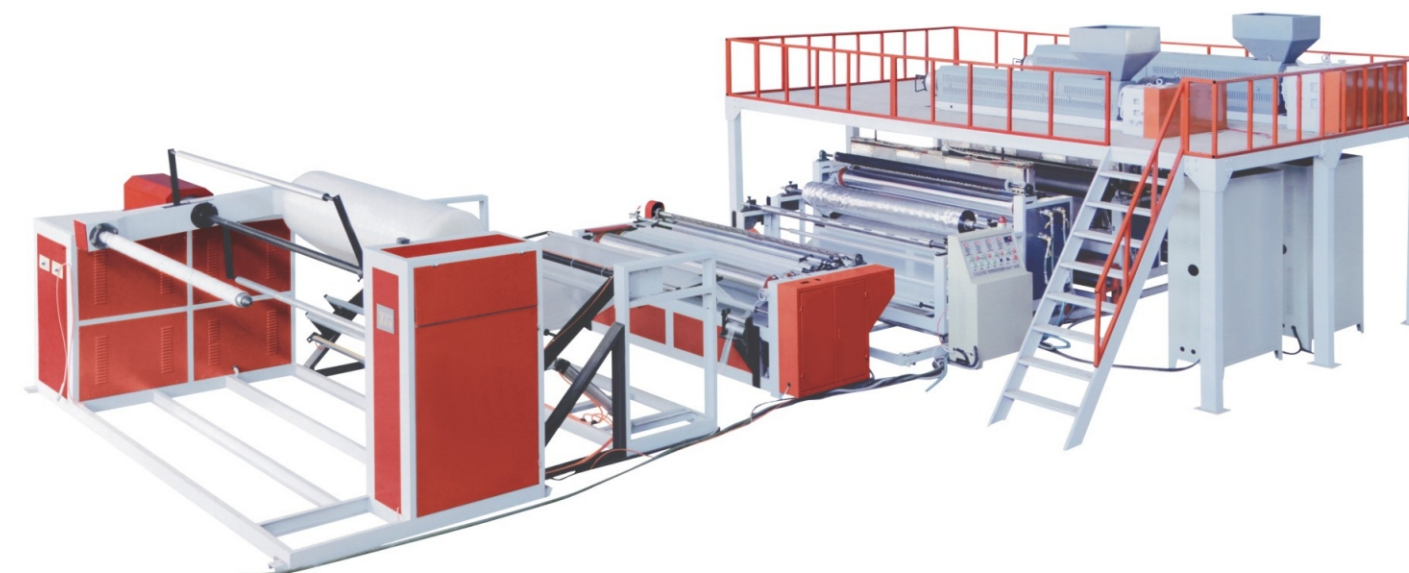
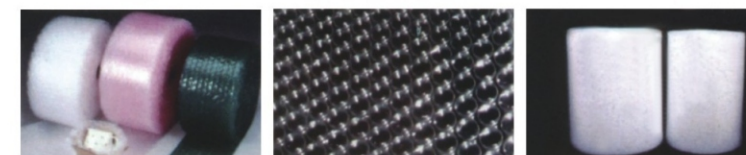
Two-layer bubble film machine-twin screw extrusion



### 设备描述 Device Description

- 1、本机器可生产2层气泡膜（底层+气泡），挤出机为双螺杆设计。
- 2、本机可分开控制底层和气泡层，具有操作简单、速度快、产量高、外形美观等优点。
- 3、主要原材料是LDPE和LLDPE颗粒。

1. The machine can produce 2 layers of bubble film ( flat film +bubble ) , the extruderis double screws design.
2. The machine can Independent control the bottom layer and the bubble layer, and has the advantages of easy operation, high speed, high output and beautiful bubble.
3. The main raw materials are LDPE and LLDPE particles.



### 选择性配置 Optional equipment

- |         |                            |
|---------|----------------------------|
| 1、冷水机   | 1. Chiller                 |
| 2、吸料机   | 2. Automatic Vacuum Feeder |
| 3、自动换网  | 3. Auto Changing Sieve     |
| 4、搅拌机   | 4. Blender                 |
| 5、废边回收机 | 5. Scrap Reverse           |
| 6、粉碎机   | 6. Grinder                 |
| 7、全自动收卷 | 7. Auto Rewinder           |
| 8、点断装置  | 8. In line perforated unit |
| 9、黄岩模头  | 9. Huangyan T-die          |

### 主要技术参数/Main Technical Variables

型号 Model	最大宽度 Max.Width	螺杆直径 Screw Diameter	螺杆长径比 Screw L:D	主电机功率 Extruder-Motor Power	牵引电机功率 Take-up Motor Power	真空泵功率 Vacuum Pump	速度 Speed	总功率 Power
YHPE-1200	1200mm	φ 65/φ 50mm	33 :1	18.5/11kw	1.5kw	1.1kw	5-30m/min	70kw
YHPE-1600	1600mm	φ 70/φ 55mm	33 :1	22/15kw	2.2kw	1.5kw	5-30m/min	90kw
YHPE-1800	1800mm	φ 70/φ 60mm	33 :1	22/18.5kw	2.2kw	1.5kw	5-30m/min	105kw
YHPE-2000	2000mm	φ 75/φ 65mm	33 :1	30/18.5kw	2.2kw	2kw	5-30m/min	115kw
YHPE-2500	2500mm	φ 80/φ 70mm	33 :1	30/22kw	3kw	2.2kw	5-30m/min	135kw
YHPE-3000	3000mm	φ 90/φ 80mm	33 :1	45/30kw	3kw	3kw	5-30m/min	158kw
YHPE-3500	3500mm	φ 105/φ 85mm	33 :1	55/37kw	3kw	3kw	5-25m/min	200kw

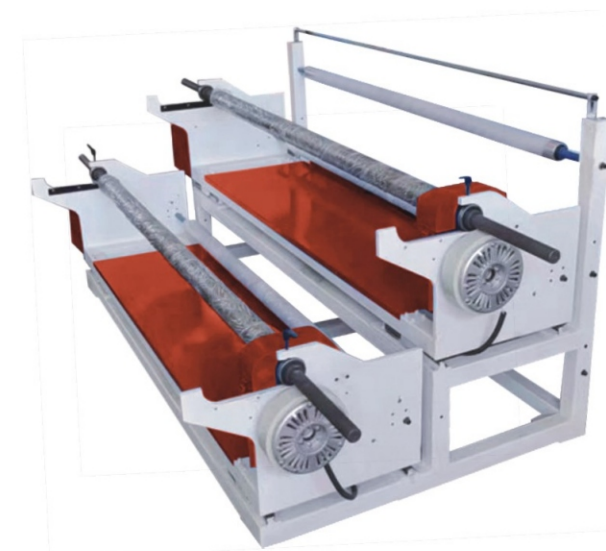
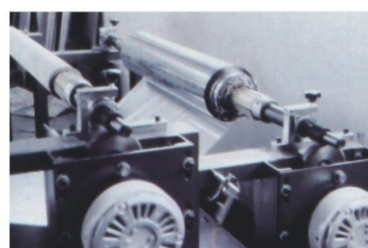
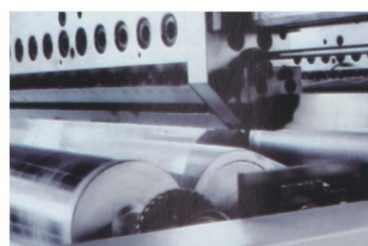
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## YHPEG-4LC

新型高速复合气泡膜机组  
(信封袋复合材料专用机型)

New high speed compound air bubble film machine



### 设备描述 Device Description

- 1、本机适用材料为LDPE和LLDPE粒子。此机器专为生产信封袋设计，整机采用电脑控制一键式操作，智能化程度高，生产速度快而稳定，具有高效、节能、高质量等优点，是生产信封袋产品首选的高性能设备之一。
- 2、本机器可生产2-4层气泡膜（淋膜层+平膜+气泡+平膜=4层），挤出机由主挤出机和辅挤出机组成，一共3个螺杆。
- 3、可生产气泡膜复合牛皮纸、珍珠棉、PET镀铝膜、共挤膜等产品。通过更换花辊来改变气泡直径：φ6-30mm。产品具有防水，防压，防静电，隔热等作用；广泛应用于家具、五金、建材、电子、快递等包装行业。

1. The main raw materials are LDPE and LLDPE particles. This machine is specially designed for the production bubble envelope bags. The machine uses automatic PLC control, with high intelligence, high speed and stable production, high efficiency, energy saving, high quality and so on. It is one of the first choice of high performance equipment for the production of bubble envelope bags.
2. The machine can produce 2-4 layers of bubble film ( Lamination layer+flat film+bubble+flat film =4 layer ), extruder is composed of main extruder and auxiliary extruder. total 3 screws.
3. The main raw materials are LDPE and LLDPE particles. produce laminates Kraft paper, EPE foam, PET aluminum plating film, PE film and other products, By changing the bubble mold roller to change the diameter of bubble φ 6-30mm products are water proof, pressure proof, antistatic, insulation and so on. widely used in furniture, hard ware, building materials, electronics, courier and other packaging industry.

### 选择性配置 Optional equipment

- |         |                            |
|---------|----------------------------|
| 1、冷水机   | 1. Chiller                 |
| 2、吸料机   | 2. Automatic Vacuum Feeder |
| 3、自动换网  | 3. Auto Changing Sieve     |
| 4、搅拌机   | 4. Blender                 |
| 5、废边回收机 | 5. Scrap Reverse           |
| 6、粉碎机   | 6. Grinder                 |
| 7、全自动收卷 | 7. Auto Rewinder           |
| 8、点断装置  | 8. In line perforated unit |
| 9、黄岩模头  | 9. Huangyan T-die          |

### 主要技术参数/Main Technical Variables

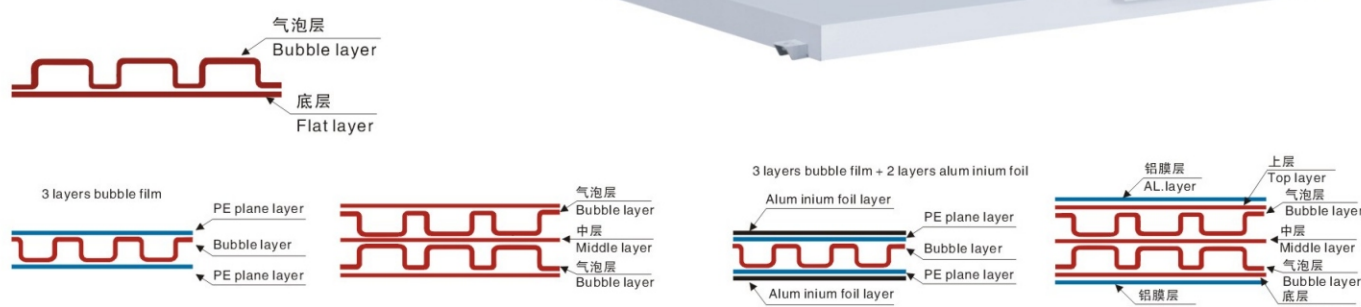
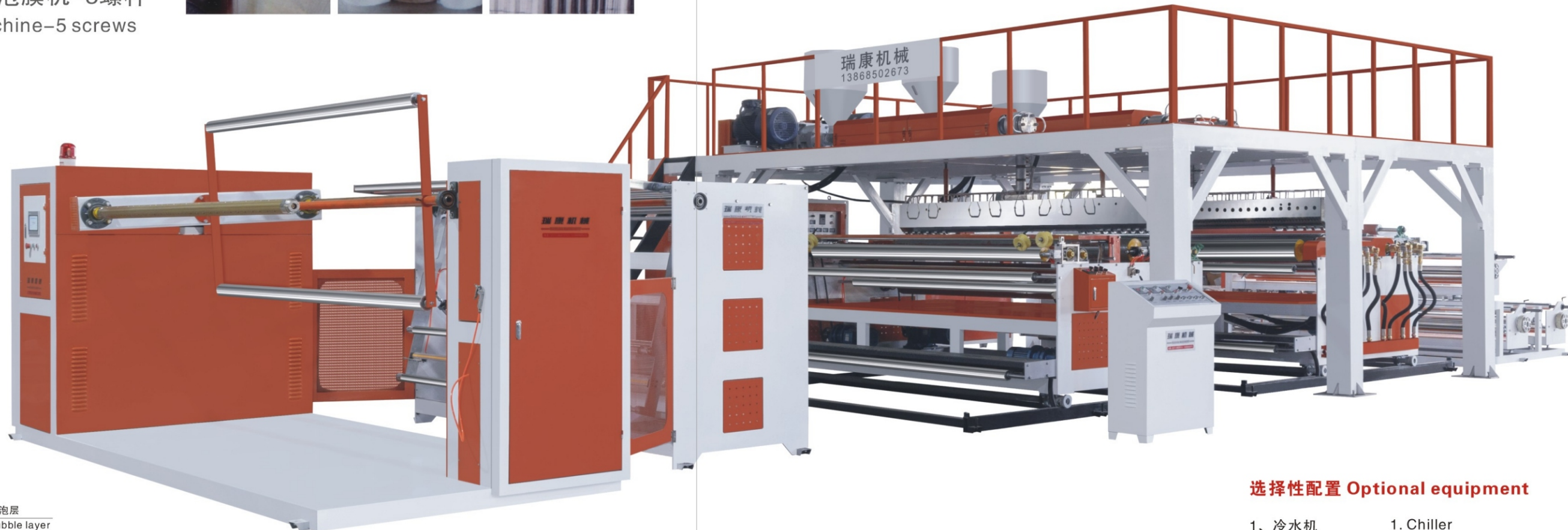
型号 Model	最大宽度 Max.Width	螺杆直径 Screw Diameter	螺杆长径比 Screw L:D	主电机功率 Extruder-Motor Power	牵引电机功率 Take-up Motor Power	真空泵功率 Vacuum Pump	速度 Speed	总功率 Power	
YHPEG-1300	1300mm	φ 70/55mm φ 50mm	33:1	22/11kw	11kw	2.2kw	1.1kw	10-30m/min	100kw
YHPEG-1600	1600mm	φ 75/60mm φ 55mm	33:1	30/15kw	15kw	2.2kw	1.5kw	10-30m/min	130kw
YHPEG-1800	1800mm	φ 80/60mm φ 60mm	33:1	30/15kw	15kw	2.2kw	1.5kw	10-30m/min	150kw
YHPEG-2000	2000mm	φ 80/65mm φ 65mm	33:1	37/18.5kw	18.5kw	2.2kw	2kw	10-30m/min	160kw
YHPEG-2500	2500mm	φ 85/70mm φ 70mm	33:1	37/22kw	22kw	3kw	2.2kw	10-30m/min	178kw

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# YHPEG-7LB

2-7层复合型气泡膜机-5螺杆  
Air bubble film machine-5 screws



### 选择性配置 Optional equipment

- |         |                            |
|---------|----------------------------|
| 1、冷水机   | 1. Chiller                 |
| 2、吸料机   | 2. Automatic Vacuum Feeder |
| 3、自动换网  | 3. Auto Changing Sieve     |
| 4、搅拌机   | 4. Blender                 |
| 5、废边回收机 | 5. Scrap Reverse           |
| 6、粉碎机   | 6. Grinder                 |
| 7、全自动收卷 | 7. Auto Rewinder           |
| 8、点断装置  | 8. In line perforated unit |
| 9、黄岩模头  | 9. Huangyan T-die          |

### 主要技术参数/Main Technical Variables

型号 Model	最大宽度 Max.Width	螺杆直径 Screw Diameter			螺杆长径比 Screw L:D	主电机功率 Extruder-Motor Power			牵引电机功率 Take-up Motor Power	真空泵功率 Vacuum Pump	速度 Speed	总功率 Power
YHPEG-1200	1200mm	φ65/55mm	φ65/55mm	φ50mm	34:1	18.5/11kw	18.5/11kw	11kw	1.5kw	1.1kw	5-25m/min	170kw
YHPEG-1500	1500mm	φ70/60mm	φ70/60mm	φ55mm	34:1	22/15kw	22/15kw	15kw	2.2kw	1.5kw	5-25m/min	210kw
YHPEG-1800	1800mm	φ75/60mm	φ75/60mm	φ60mm	34:1	30/18.5kw	30/18.5kw	15kw	2.2kw	1.5kw	5-25m/min	235kw
YHPEG-2000	2000mm	φ80/65mm	φ80/65mm	φ65mm	34:1	30/18.5kw	30/18.5kw	18.5kw	2.2kw	2kw	5-25m/min	268kw
YHPEG-2500	2500mm	φ85/70mm	φ85/70mm	φ70mm	34:1	37/22kw	37/22kw	22kw	3kw	2.2kw	5-25m/min	300kw
YHPEG-3000	3000mm	φ95/80mm	φ95/80mm	φ75mm	34:1	45/30kw	45/30kw	30kw	3kw	3kw	5-20m/min	340kw
YHPEG-3500	3500mm	φ110/90mm	φ110/90mm	φ85mm	34:1	55/45kw	55/45kw	37kw	3kw	3kw	5-20m/min	380kw

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### 设备描述 Device Description

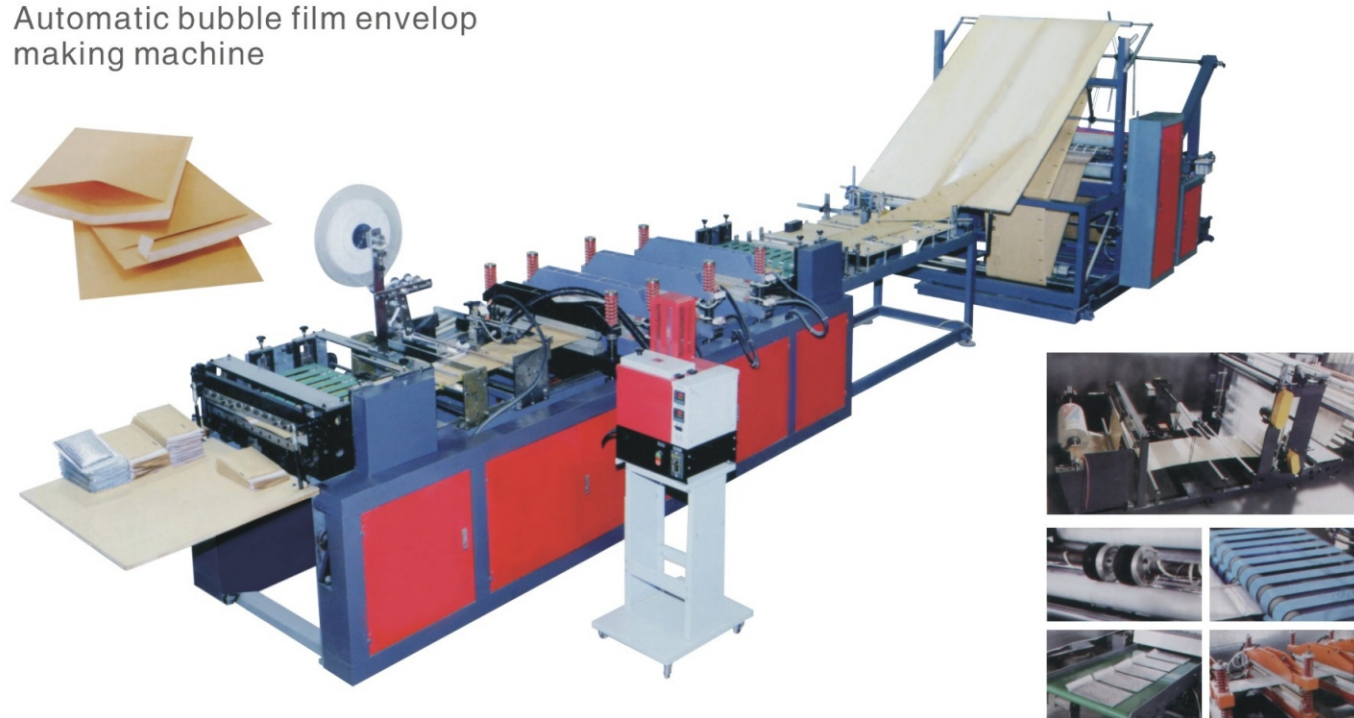
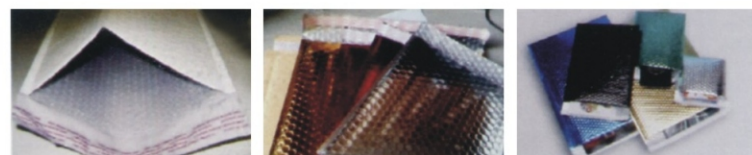
- 1、本机器可生产2-7层气泡膜（淋膜层+平膜+气泡+平膜+气泡+平膜+淋膜层=7层），挤出机由2个主挤出机和一个辅挤出机组成，共5个螺杆。
- 2、台主挤出机由双螺杆设计，可分开控制底层和气泡层，具有操作简单、速度快、产量高、外形美观等优点。
- 3、主要原材料是LDPE和LLDPE颗粒。

1. The machine can produce 2-7 layers of bubble film ( Lamination layer+flat fim +bubble+ flat film+bubble+flat film+ Lamination layer=7 layer), extruder is oposed of 2 main extruders and 1 auxiliary extruder.total 5 screws.
2. The main extruder is 2 screws design.It can Independent control the bottom layer and the bubble layer, and has the advantages of easy operation , high speed , high output and beautiful bubble.
3. The main raw materials are LDPE and LLDPE particles.



## YHEBM

全自动气泡膜信封制袋机  
Automatic bubble film envelop making machine



### 设备描述 Device Description

该机是专为牛皮纸气泡防震袋而设计的制袋设备，并可进行共挤膜气泡信封制作（共挤膜气泡信封制作时，必须是已经复合好的材料）。  
制袋方式：将淋膜牛皮纸与PE气泡膜通过本机的热辊粘合后，然后将在线复合后的牛皮纸气泡材料或者是离纸复合好的共挤气泡材料经对折成型装置进行对折，再经热压横封成型后裁切成标准复合气泡信封。该机采用了先进的机，电，气，喷胶一体化控制技术，从片料放卷到裁切成型，均由电脑控制，制出的袋子平整美观、粘结实可靠，操作易懂方便，是一台高品质的专用制袋设备。

Our bubble bag making equipment specially designed for kraft paper bubble envelop bag, And it can also make coextrusion film bubble envelope bag ( the coextrusion film bubble roller should be laminated first J but for kraft paper, no need that process ).  
How to make the bubble bag: Firstly, The coated kraft paper and PE bubble film are glued together by the hot lamination part of the machine, then, Then fold the kraft paper bubble film or the coextrusion bubble film in half, Then cut into standard bubble envelope bag after hot pressing. This machine adopts advanced machine electricity, gas, spray glue integrated control technology, It is controlled by computer from sheet to cut, The bag produced is flat and beautiful, solid and reliable, easy to understand and easy to understand, it is a high quality special bag equipment.

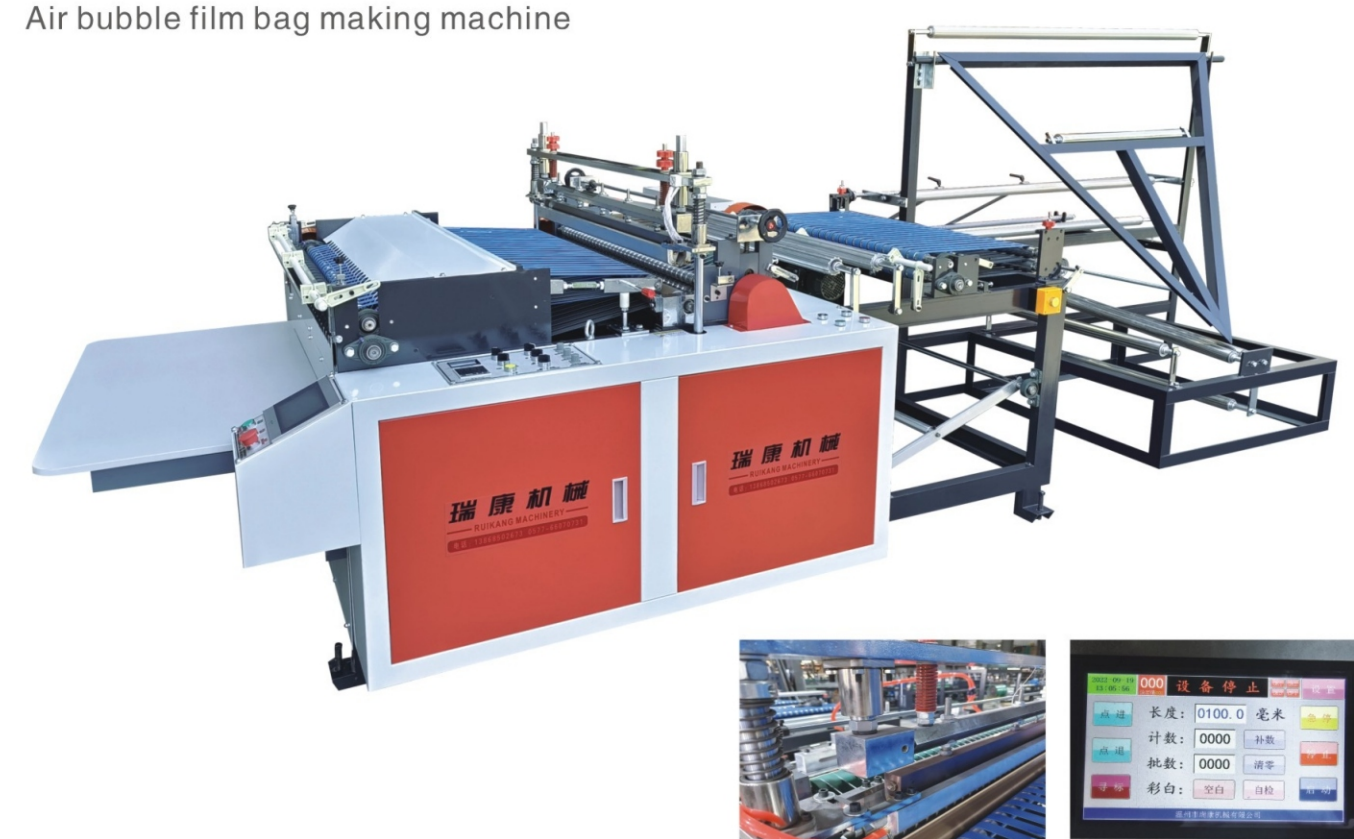
### 主要技术参数/Main Technical Variables

型号	Model	800#
适用材料	Suitable material	淋膜牛皮纸/气泡膜，复合气泡膜，热熔胶，离型纸 Lamirat rg kraft paper(85-140g)+ air bubble film(25-150g), tape
材料要求	Material requirements	PE或PP淋膜牛皮纸 / With PE or PP film on surface of kraft paper
最大放卷直径	MAX.feeding diameter	纸/Paper φ 600mm, 气泡膜/Bubble film φ 1200mm
最大放卷宽度	MAX.feeding width	纸/Paper ≤ 1500mm, 气泡膜/Bubble film φ 1500mm
最大袋子长度	MAX.bag length	≤ 750mm(包含舌口/including the tongue of bag)
最大袋子宽度	MAX.bag width	≤ 700mm
制袋速度	Speed of bag making	30-90pcs/min(小袋子速度双倍/(double speed of small bag)
整机功率	Total power	30kw
工作电压	Voltage	3phase AC380V 50Hz
机器尺寸	Machine size(LxWxH)	18500x2100x2000mm

\* 数据如有变化，恕不另行通知 We will no longer inform you if there is any data change.

## YHQB

气泡膜制袋机  
Air bubble film bag making machine



- 1、性能与特点：封口牢固，速度稳定均匀，可制作平口及错口气泡袋。
- 2、适用材料：气泡膜，珍珠棉。

1. Performance and Characteristics: The seal is strong, the speed is stable and uniform, and the flat bubble bags and bubble bags with tongue can be made.
2. Applicable materials: bubble film, pearl cotton.

### 主要零件配置 Main parts configuration

- 1、计算机控制系统：长度、速度可调（HuiHuang，浙江）
- 2、变频器：1.5kw（上海）
- 3、送料系统（折叠+牵引）：光电控制（直流电机）
- 4、气泡膜切割刀：外水冷却系统

1. Computerized Control System: Length & speed adjustable (HuiHuang, Zhejiang)
2. Inverter: 1.5kw (ShangHai)
3. After-Feeding System (folding + pulling): photoelectric control (DC electric machine)
4. Cutting Knife of bubble film: outer water cooling system

### 主要技术参数/Main Technical Variables

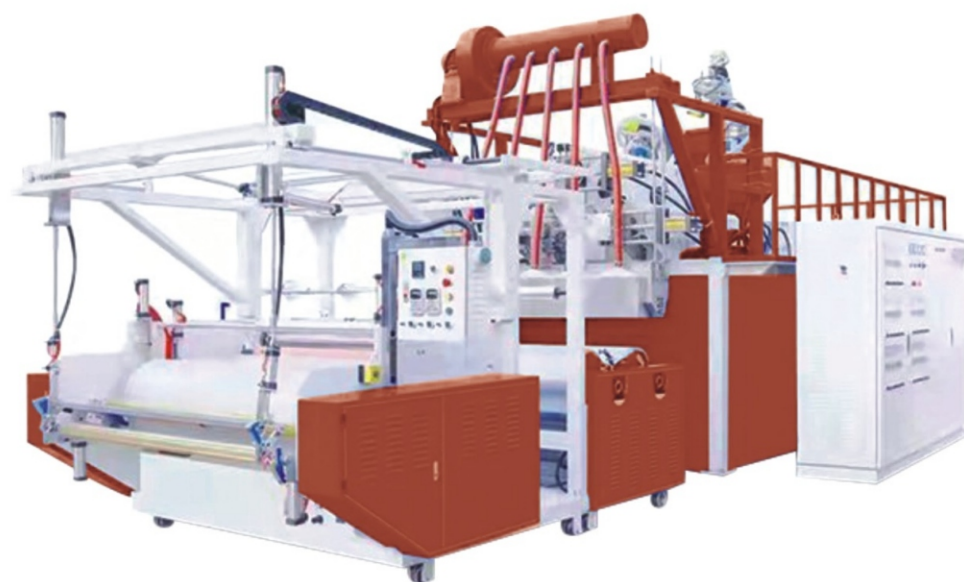
型号	制袋宽度	制袋长度	生产速度	总功率	机器重量	外形尺寸
Model	Bag-making Width	Producing Length	Producing Speed	Power	Machine Weight	Overall Dimensions(LxWxH)
YHQB-800	750mm	800mm	20-120pcs/min	3.2kw	1200kg	4500x2500x2000mm
YHQB-1000	950mm	800mm	20-120pcs/min	4kw	1300kg	4500x2600x2000mm
YHQB-1200	1100mm	800mm	20-120pcs/min	4.5kw	1500kg	4500x2800x2000mm

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## RK-1000/1500/2000

2~3层流涎膜机/缠绕膜机/保鲜膜机  
Two~Three layer cast film machine/  
stretch film machine/ cling film machine



### 机器用途 Usage

本机组适用于LDPE与LLDPE等不同配方，生产塑料流涎薄膜可达到一边粘的效果，广泛用于建筑材料、汽摩配件、筒膜、筒纸、五金配件等包装。

This machine uses LDPE and LLDPE to produce casting stretch film, which widely used in packing area for building material, auto parts, hardware parts etc.

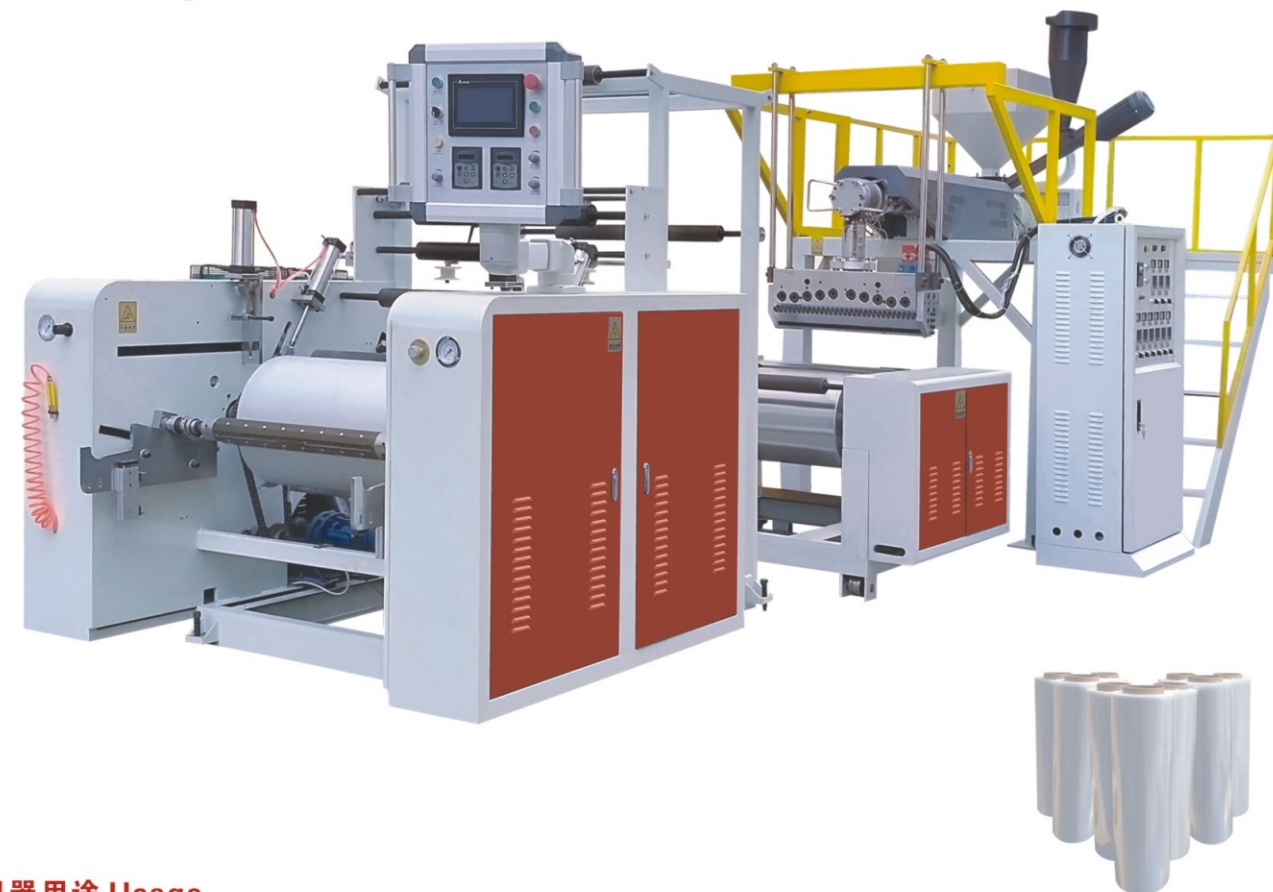
### 主要技术参数/Main Technical Variables

型号	Model	1000	1500	2000
螺杆直径	Screw diameter	55/70/55	65/90/65	70/100/70
齿轮箱	Gear box	146/173/146	173/200/173	180/250/180
长径比	L/D	32:1	32:1	32:1
电机功率	Motor power (kw)	15/55/15	22/37/22	22/55/22
机器重量	Machine weight	6T	10T	16T
机器总功率	Machine total power	69kw	110kw	160kw
机器尺寸	Machine dimension	7000x2600x2800mm	7500x3200x3200mm	8500x4200x3600mm

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## RK-500-1000

单层流涎膜机/缠绕膜机/保鲜膜机  
Single layer cast film machine/stretch film  
machine/ cling film machine



### 机器用途 Usage

本机组适用于LDPE与LLDPE等不同配方，生产塑料流涎薄膜可达到一边粘的效果，广泛用于建筑材料、汽摩配件、筒膜、筒纸、五金配件等包装。

This machine uses LDPE and LLDPE to produce casting stretch film, which widely used in packing area for building material, auto parts, hardware parts etc.

### 主要技术参数/Main Technical Variables

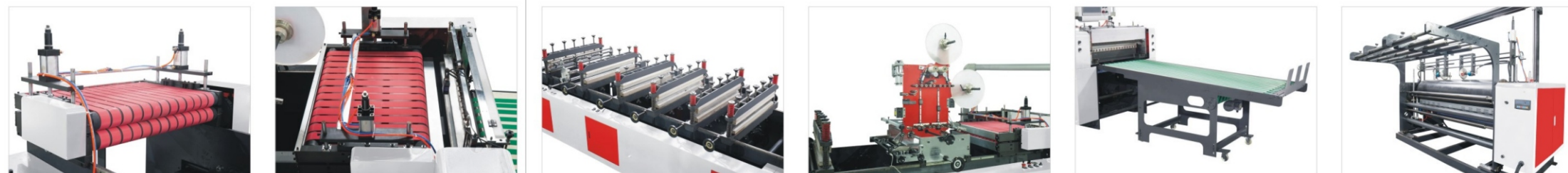
型号	Model	RK-500	RK-1000
螺杆直径	Screw diameter	55mm	80mm
螺杆长径比	L/D	32:1	32:1
制品宽度	Film width	500mm	1000mm
模头宽度	T-die width	750mm	1250mm
电机功率	Motor power	15kw	30kw
最大产量	Max.output	50kg/h	100kg/h

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## RK-FZ-B

全自动牛皮纸气泡信封制袋机  
Fully automatic kraft air bubble envelope making machine



### 主要描述

此机集光、电、气机械于一体的国际先进技术。所产产品性能稳定，生产速度快，外型美观，防震效果佳，符合欧美安全标准。此机的面世填补了市场上现有的机器因封边裁切不准，袋口定位不准，气泡压破，封边不牢固等缺陷。此机一经面世就收到广大客户的一致好评，我公司对此机拥有多项专利，如有雷同，我公司将追究其法律责任。

### 机器用途

专用于生产牛皮纸淋膜袋，牛皮纸气泡膜复合袋，宅吕膜气泡膜复合袋。

### 性能特点

- 1、此机采用台湾威伦触摸显示器，PLC可编电脑程序。
- 2、启动计数，可设置任意制袋个数，随时停复机。
- 3、任意定长，色标跟踪定位
- 4、纸张放料自动纠偏控制
- 5、本机自带印刷和、复合对折和上胶功能
- 6、本机采用加温复合。

### Performance and characteristics

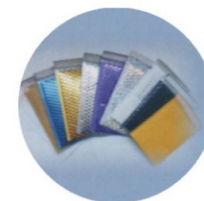
The Machine sets Light, electric and gas system in an international professional unit. It is in a high production speed, nice appearance, good shockproof effect with stable performance, and which compliance with the safety standard of Western Countries. Even more importantly, the machine fills in the defects of inaccurate sealing and cutting, incorrect position of bag mouth, broken bubble, less solid sealing and so on. It has been well received and been going to well introduced by customers. In addition, we owns several patents, we must and will investigate his legal responsibility according to the law if have similarity.

### Usage

The Machine is professional to make laminated kraft paper bags, kraft paper compounded with bubble bags, aluminum compounded with bubble bags and so on.

### Performance and characteristics

1. This machine adopt Taiwan touch screen computer display, PCL computer program which can be edited.
2. Auto meter counting & stop, could set number freely.
3. Computer fixed-length, printing color tracking.
4. Paper feeding with auto side-correction control.
5. The machine is able to finish printing, compounding materials, folding and coating into one line.
6. The machine adopts with heating compounded.



### 主要技术参数/Main Technical Variables

型号	Model	RK-FZ-B
最大基材宽度	Max. Material Width	1600mm
最大气泡膜宽度	Max. Air Bubble Roll Material Width	1250mm
最大放料直径	Max. Material Diameter	φ 1200mm
制袋速度	Machine Speed	20-180pcs/min
制袋长度	Bag Length	80-1000mm
制袋宽度	Bag Width	100-800mm
气泡膜厚度	Bubble film thickness	> 200g
电源	Voltage	380V Three phase four-line
总功率	Power	38kw
机器重量	Machine Weight	4000kg
机器尺寸	Machine Dimension	22000x2000x2500mm

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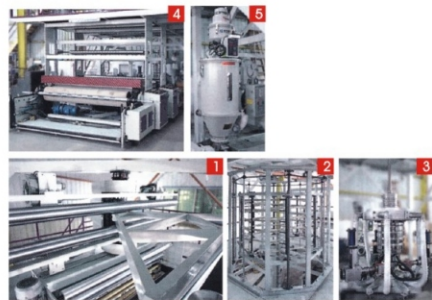
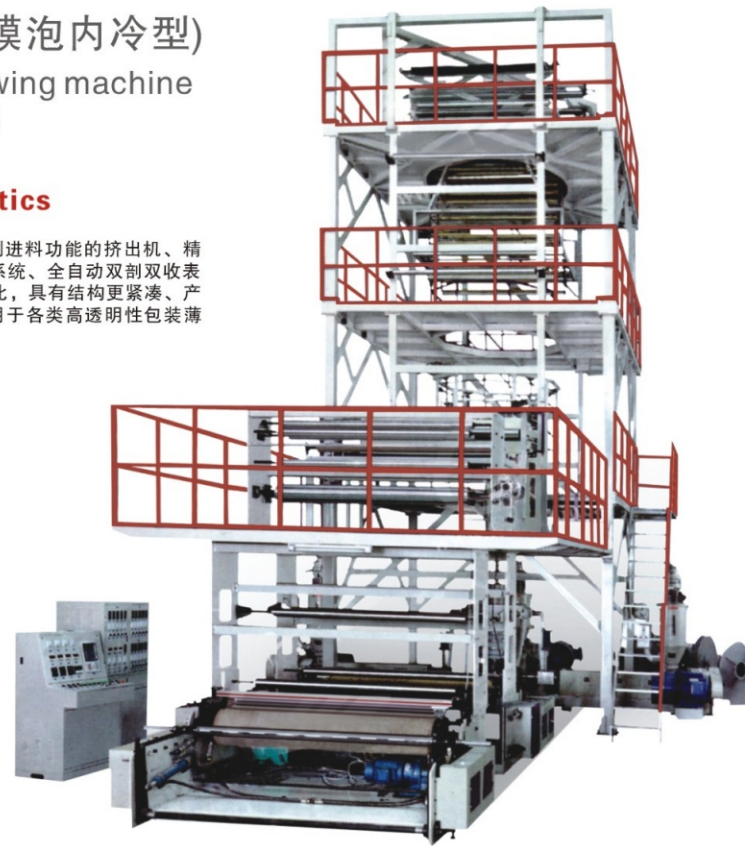
## SJ-GS 系列

三至五层共挤薄膜吹塑机组(IBC膜泡内冷型)  
Three to five layers coextrusion film blowing machine set(IBC Film tube inner cooling system)

### 性能及特点 Performance and Characteristics

该机组为满足客户对高质、高产吹膜设备的要求,采用了带有强制进料功能的挤出机、精密型陶瓷加热器、精密型双风口风环、水平式旋转牵引系统、IBC内冷系统、全自动双割双收表面摩擦收卷机、计算机集中控制系统等先进技术和装备。与同类设备相比,具有结构更紧凑、产量更高、制品质量更好、机器更节能、操作更简便等优点。可以广泛用于各类高透明性包装薄膜的生产,为您创造可观的经济效益。

This machine set is to satisfy the customer's requirements of high quality, high output film blowing equipment. It adopts the extruder with force feeding function, precision type ceramic heater, precision type double vents air ring, horizontal type rotary traction system, IBC inner cooling system, fully automatic surface friction type double cut double winders, computer concentrate control system etc advanced technique and equipments. Compared with kindred equipment, it has the advantages such as more compact structure, higher output, better produce quality, less energy consume, easier operation. It can be widely used into various kind of high transpance packing film manufacture, and create the considerable economic benefit for you.



- 1 Rotary Traction System 旋转牵引系统
- 2 Up-down Film Bubble Fixer 升降稳泡器
- 3 IBC Film Tube Inner Cooling System IBC膜泡内冷系统
- 4 Auto Loader 自动吸料
- 5 Fully Automatic Double Cut Double Winders 全自动收卷

### 主要技术参数/Main Technical Variables

型号	Model	SJ55-GS1300	SJ60-GS1500	SJ65-GS1800	SJ70-GS2300
薄膜最大折径	Max. Lay fat width(mm)	1200mm	1400mm	1700mm	2100mm
薄膜层数	Film layer	3	3	3	3
薄膜厚度	Film thickness(mm)	0.02-0.12mm	0.02-0.12mm	0.02-0.12mm	0.02-0.12mm
最大产量	Max.output(kg/h)	200kg/h	250kg/h	300kg/h	400kg/h
适应原料	Raw material	LLDPE、LDPE、EVA			
螺杆直径	Screw diameter(mm)	φ 45/ φ 55/ φ 45	φ 50/ φ 60/ φ 50	φ 60/ φ 70/ φ 60	φ 75/ φ 90/ φ 75
螺杆长径比	Screw L/D ratioL/D	30:1	30:1	30:1	30:1
螺杆最大转速	Screw Max.rotation Speed(r/min)	100r/min	100r/min	100r/min	100r/min
主电机功率	Extruder driving power(kw)	18.5/30/18.5kw	22/37/22kw	30/45/30kw	55/90/55kw
机头结构	Die structure	IBC膜泡风冷系统 IBC Film tube inner cooling system			
风环结构形式	Air-ring structure	双风口风环 Double vents air ring			
旋转牵引系统	Reversting haul-off system	水平 ± 180度 Horizontal ± 180°			
牵引及收卷速度	Take-off Wide-up speed(r/min)	45-120r/min			
总功率	Total Power(kw)	150kw	280kw	280kw	350kw
外形尺寸	Overall dimensions(mm)	以机器为准 According to actual machine			
重量	Weight(T)	以机器为准 According to actual machine			

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## RK-3JS50/55/65

三层共挤吹膜机  
Three layer coextrusion

### 选择性配置 Optional equipment

- 1、自动吸料机
  - 2、表面处理
  - 3、空气压缩机
  - 4、快换网装置
  - 5、全自动收卷
  - 6、米克重
  - 7、吸料机
1. Auto Loader
  2. Corona
  3. Air Compressor
  4. Mechanics Screen Changer
  5. Automatic Winding
  6. Mick Weight
  7. Suction Material Machine



### 主要技术参数/Main Technical Variables

型号	Model	RK3JS-50	RK3JS-55	RK3JS-65
适用原料	Suitable Material	HDPE/LDPE/LLDPE	HDPE/LDPE/LLDPE	HDPE/LDPE/LLDPE
产品宽度	Film Width	800-1500mm	1200-2000mm	1600-2500mm
产品厚度	Film Thickness	0.028-0.20mm	0.028-0.20mm	0.03-0.20mm
最大挤出量	Max Extrusion Output	150kg/hr	200kg/hr	250kg/hr
挤出机	Extruder			
螺杆直径(mm)	Screw Diameter	A φ 50 B φ 55 C φ 50	A φ 60 B φ 65 C φ 60	A φ 65 B φ 70 C φ 65
螺杆长径比	Screw UD Length	30:1		
螺杆材料	Screw Material	Sacm-645/38 Crmoala		
料筒材料	Cylinder Material	Sacm-645/38 Crmoala		
料筒冷却	Cylinder Cooling	370wx2/3	370wx2/3	550wx3/3
主机功率(kw)	Driving Motor	15KWx2 18.5x1	22KWx1 18.5x2	22KWx2 30x1
料筒温度控制	Temperature Control	3x3	3x3	4x3
平均耗电量	Average Power-consume	80kw	95kw	120kw
模头	Type of Die			
模口	Die Size	250/300mm	400mm	50mm
温度控制	Temperature Control	4	4	4
风环	Air Ring	1	1	1
风机	Air Blower	7.5kw	11kw	15kw
引取装置	Take-upunit			
牵引辊度(mm)	Roller Width	φ 165x1600	φ 190x2100	φ 190x2600
引取速度	Take-up Speed	5-60m/min	5-45m/min	5-45m/min
引取电机功率	Take-up Motor	1.5kw	2.2kw	2.2kw
卷取装置	Winding Unit	自动收卷或普通收卷 Automatic Winding Or Normal Winding		
卷取功率	Winding Motor	1.5kw	2.2kw	4kw
卷取速度	Winding Speed	5-60m/min	5-45m/min	5-45m/min
外形尺寸	Outline Diameter(LxWxH)	9.5x4.5x7.5m	10.5x5.0x9m	11.5x5.5x10m

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## RK-ABA1100/1300/1500

ABA三层共挤LDPE高速吹膜机  
Three-layer aba co-extrusion ldpe high speed film blowing machine

### 选择性配置 Optional equipment

- 1、自动吸料机
- 2、表面处理
- 3、旋转模头装置
- 4、空气压缩机
- 5、快换网装置
- 6、米克重

1. Auto Loader
2. Corona
3. Die Rotary Device
4. Air Compressor
5. Mechanics Screen Changer
6. Weight Measurement Control System



### 主要技术参数/Main Technical Variables

型号	Model	RK-ABA1100	RK-ABA1300	RK-ABA1500
适用原料	Suitable Material	HDPE/LDPE/LLDPE	HDPE/LDPE/LLDPE	HDPE/LDPE/LLDPE
产品宽度	Film Width	600-1000mm	800-1200mm	900-1400mm
产品厚度	Film Thickness	0.015-0.08mm	0.015-0.08mm	0.015-0.08mm
最大挤出量	Max Extrusion Output	110kg/hr	130kg/hr	150kg/hr
<b>挤出机 Extruder</b>				
螺杆直径(mm)	Screw Diameter	φ 55x2	φ 60x2	φ 65x2
螺杆长径比	Screw UD Length	30:1	30:1	30:1
螺杆材料	Screw Material	Sacm-645/38 Crmoala(Bimetallic)		
料筒材料	Cylinder Material	Sacm-645/38 Crmoala(Bimetallic)		
料筒冷却	Cylinder Cooling	180wx1-2	180wx2-2	180wx2-2
主机功率(kw)	Driving Motor	15KWx2	18.5KWx2	22KWx2
料筒温度控制	Temperature Control	3	3	4
平均耗电量	Average Power-consume	38kw	45kw	52kw
<b>模头 Type of Die</b>				
模口	Die Size	φ 60mm	φ 80mm	φ 100mm
旋转	Rotary	360°	360°	360°
温度控制	Temperature Control	2	2	2
双风口风环	Air Ring	φ 800	φ 1000	φ 1200
风机	Air Blower	5.5kw	7.5kw	11kw
<b>引取装置 Take-up unit</b>				
牵引辊宽(mm)	Roller Width	φ 140x1100	φ 160x1300	φ 160x1500
有效引取膜宽	Effective Width	1000mm	1200mm	1400mm
上下升降式	Height Adjustable Type	700mm	700mm	700mm
牵引速度	Take up Speed	10-100m/min	10-100m/min	10-100m/min
牵引电机功率	Take-up Motor	1.1kw	1.1kw	1.5kw
<b>卷取装置 Winding Unit</b>				
自动收卷或普通收卷 Automatic Winding Or Normal Winding				
卷取电机功率	Winding Motor	10N.m	16N.m	16N.m
卷取速度	Winding Speed	10-100m/min	10-100m/min	10-100m/min
外形尺寸	Outline Diameter(LxWxH)	6.5x2.1x4.8m	7x2.3x6.5m	7.5x2.5x7.8m

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## RK-SJA50/800

超薄高速吹膜机 (PE)  
Ultra-thin high-speed film blowing machine(PE)

### 性能特点

- 1、螺杆、机筒均采用38铬钼铝优质合金钢经氮化处理、螺杆还作硬质合金喷涂处理, 硬度高、抗磨耐蚀性能好。
- 2、螺杆长径比大、配螺旋芯圆柱式模头使产品塑化好、强度高、膜均匀性好。
- 3、螺杆、牵引、收卷均采用无级变频、力矩调速, 各段加热均采用自动控温, 节能环保。
- 4、该机做超市袋、背心袋、亮度好, 手感硬, 拉力强。

### Performance and characteristics

1. Screw, barrel are 38 chrome molybdenum aluminum alloy by high-quality nitriding treatment, the screw is also made of cemented carbide coating, high hardness, wear and corrosion resistance.
2. The screw length to diameter ratio, with a spiral core cylindrical die to plasticize the product good, high strength, good film uniformity.
3. Screw, traction, rolling are used stepless frequency, torque speed, all sections of the heating are used automatic temperature control, energy saving and environmental protection.
4. The machine to do the supermarket bag, vest bag, good brightness, feel hard, strong pull.



### 主要技术参数/Main Technical Variables

型号	Model	RK-SJA40/28-700	RK-SJA45/28-800	RK-SJA45/30-800
螺杆直径	Screw diameter	45mm	50mm	55mm
螺杆长径比	Screw length to diameter ratio	30:1	30:1	30:1
主电机功率	main motor power	7.5kw	11kw	15kw
加热功率	heating power	11.75kw	13.2kw	15kw
温度控制段数	Number of temperature control segments	4	5	5
最高挤出量	The maximum amount of extrusion	HDPE26kg/h LDPE35kg/h	HDPE34kg/h LDPE45kg/h	HDPE38kg/h LDPE48kg/h
产品厚度	Product thickness	0.006-0.04mm	0.006-0.04mm	0.006-0.08mm
牵引及收卷速度	Traction and winding speed	8-80m/min	8-80m/min	8-80m/min
牵引及收卷宽度	Traction and winding width	700mm	800mm	800mm
卷取形式	Winding form	表面卷取	表面卷取	表面卷取
机身高度	Body height	3850mm	4150mm	4150mm
占地面积	Covers an area	5000*2500mm	5000*2600mm	5000*2600mm
机组总水流	Total water flow of the unit	4L/min	4L/min	4L/min
机组总重量(约)	Total unit weight (approx.)	2000kg	2100kg	2300kg
机组总功率	Total power of unit	23kw	28kw	34kw
常用口模直径	Diameter of common die	40/50/60/120		
适用原料	Applicable raw materials	HDPE LDPE LLDPE		

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# GH-DL600-DL1000

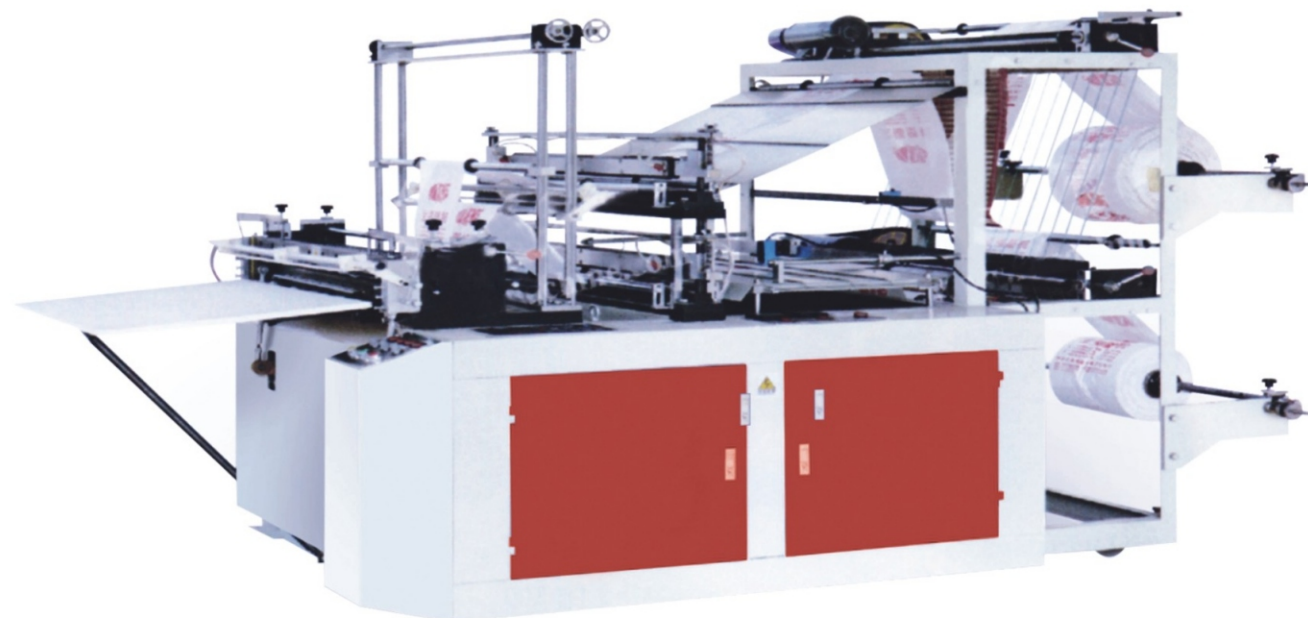
## 高速双层冷切制袋机

High speed double layer cold-cutting bag making machine

### 特点

该机适合生产背心袋和平口袋。电脑控制定长，光电跟踪精确。

It is suitable to do the shopping bag and flat bag, which can be used as big garbage bag. It is controlled by computer.



### 可选配件 Optional parts

- |          |                        |
|----------|------------------------|
| 1、进口伺服电机 | 1. Yaskawa Servo Motor |
| 2、进口光电   | 2. Sick Photocell      |
| 3、自动冲口   | 3. Automatic puncher   |

### 主要技术参数/Main Technical Variables

型号	Model	GH-DL600	GH-DL700	GH-DL800	GH-DL900	GH-DL1000
封切宽度	Width of sealing & cutting	500mm	600mm	700mm	800mm	900mm
封切长度	Length of sealing & cutting	700mm	1200mm	1200mm	1500mm	1600mm
切袋速度	Speed of bag-making	240-300pc/min	240-300pc/min	150-260pc/min	150-200pc/min	150-200pc/min
加热功率	Power of motor	1.1kw	1.5kw	1.5kw	2kw	2kw
机器重量	Weight	700kg	850kg	850kg	1000kg	1000kg
机器尺寸	Outline dimension	3200x1200x1700mm	3500x1300x1700mm	3500x1300x1800mm	3700x1600x2000mm	3800x1800x2100mm

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## RKHQB-450x2

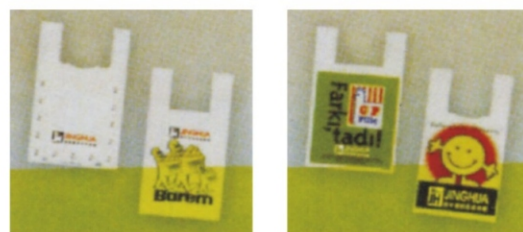
### 双道高速自动捆扎制袋机

Double track high speed automatic binding bag making machine

#### 特点

全自动捆扎制袋机，全面节省人工管理，效益翻倍！成功率99%。

Automatic strapping bag making machine can save labor management and double efficiency! The success rate was 99%.



#### 主要技术参数/Main Technical Variables

型号	Model	RKHQB-450x2
制袋最大宽度	Max.Width of bag-making(mm)	Max.400X2 cycles/min
袋子长	Bag size Length	650mm
最大产量速度	Max.Production Speed	Max.350-400PC./minX2
薄膜厚度	Thickness of Film	0.008-0.035mmX2
加热功率	Heaters	8kw
功率	Power	11kw
机器重量	Required	2700kg
毛重	Machine weight	3100kg

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## RK-400x2C/450x2C/500x2C

### 全自动超高速背心袋制袋机

Automatic high-speed t-shirt bag machine



#### 性能特点

- 1、本机是背心袋热封热切专用机，可自动双线冲孔，增加产量，节省人力。
- 2、本机为双轨，双条生产线，双条印刷袋，双伺服马达。
- 3、电眼感应追踪，印刷图案精准，电眼失效时，自动停车警示。
- 4、主机马达变频器控制，操作简单，降低电力耗损。
- 5、无料自动停机装置。
- 6、本机可在到达所设定张数时，冲孔机立刻夹住袋子，不需停车，可继续送料。
- 7、新设计的封刀结构，当封刀需要清理时，可将封刀翻转100，固定来清理，安全可靠，保养更加容易。
- 8、出袋整齐，封口牢固。
- 9、采用气压增压缸冲孔机，噪音低，耗气量小。

#### Performance and characteristics

1. Especially designed for heat sealing and heat cutting of T-shirt bag. It can be punched automatically in two production line which will increase the production and save the manpower.
2. Double track designs, double production lines, double photo scanners, double servo motors.
3. Photocell for accurate registration of film printing points if the photocell can't catch printing point the machine will stop automatically.
4. Inverter control speed, easy operation, reduce electricity consumption.
5. Automatic stopping when run out of film.
6. When the output bags reach the setting number, the punch machine will clamp the bags, without stop.
7. New designed sealing blade, when blade need be cleared up, it can be turned 100~ and fixed. It will be safe and easy to take care.
8. Strong sealing and output bags being tear up neatly.
9. Punching machine use pneumatic and hydraulic pressurized cylinder, low noise and low gas consumption

#### 主要技术参数/Main Technical Variables

型号	Model	RK-400x2C	RK-450x2C	RK-500x2C
最大制袋宽度	Max. Bag-making Width	360mmx2	410mmx2	450mmx2
制袋长度	Producing Length	660mm	680mm	750mm
生产速度	Producing Speed	140-300*2circle/min	140-300*2circle/min	140-300*2circle/min
薄膜厚度	Thickness of Film	0.008-0.035	0.008-0.035	0.008-0.035
电机	Motor	1.5kw	2.2kw	2.2kw
合台总功率	Main Power	10kw	10kw	10kw
空气压力	Air Pressure	7kg/cm <sup>2</sup> ;700Ni/min	7kg/cm <sup>2</sup> ;700Ni/min	7kg/cm <sup>2</sup> ;700Ni/min
入料尺寸	Max.Dia.for unwinding roller	800mm	800mm	800mm
机器重量	Machine Weight	2300kg	2300kg	2300kg
外形尺寸	Overall Dimensions(LxWxH)	7000x1600x1700mm	7000x1700x1700mm	7000x1700x1700mm

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## RK-600B/1000B

电脑热切制袋机  
Computer heat-cutting bag making machine



### 用途

该机适用于高密度聚乙烯(HDPE), 低密度聚乙烯(LDPE), 筒状本色和印刷塑料薄膜材料, 进行热封热切制袋。

### Application

It is suitable for heat sealing and heatcutting both printed and unprinted HPPE、LDPE film.

### 主要技术参数/Main Technical Variables

型号	Model	RK-600B	RK-800B	RK-1000B
封切宽度	Width of sealing & cutting	580mm	780mm	980mm
封切长度	Length of sealing & cutting	999mm	999mm	999mm
制袋速度	Speed of bag-making	40-240pc/min	40-240pc/min	40-240pc/min
总功率	Power of motor	3kw	7kw	10kw
机器总重	Weight	700kg	850kg	950kg
外形尺寸	Outline dimension(L x W x H)	3600x1200x1700mm	3600x1400x1700mm	3600x1600x1700mm

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## RK-150/300

塑料混炼造粒机  
Plastic mixing granulator



### 主要技术参数/Main Technical Variables

型号	Model	RK-150	RK-300
机器重量	Capacity of Machine	150L	300L
生产能力	Production Capacity	60-80kg/h	200-300kg/h
电机功率	Power of Motor	18.5kw	37kw
机器外形尺寸	Overall Dimensions	1600x700x1500mm	2000x1000x1400mm
整机重量	Weight of Whole Machine	1000kg	1200kg

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## RK-1/3/5/6

塑料粉碎机  
Plastic grind machine



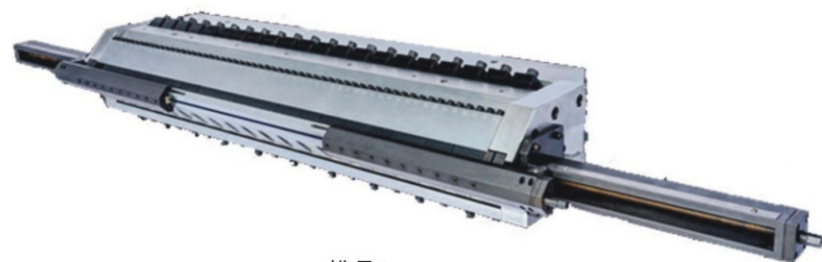
### 主要技术参数/Main Technical Variables

型号	Model	RK-1	RK-3	RK-5	RK-6
产量	Output	60-100kg/h	120-200kg/h	200-280kg/h	250-350kg/h
电机	Motor	4kw	7.5kw	11kw	15kw
进料口尺寸	Size of material inlet	250x200	400x300	500x350	650x400
机重	Weight	0.3T	0.4T	0.6T	0.8T
刀数	Quantity of tool	5pcs	5pcs	8pcs	10pcs
外形尺寸	Outline diameter(LxWxH)	850x600x1300mm	1000x750x1400mm	1500x900x1700mm	1700x1200x1800mm

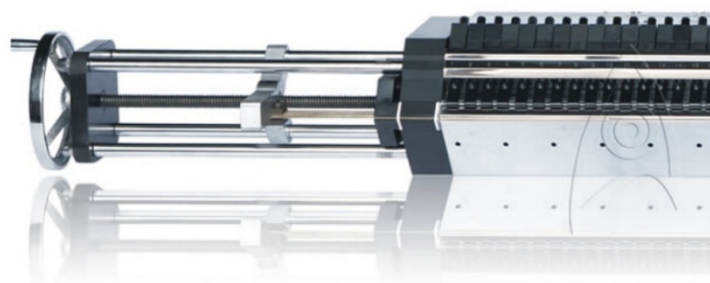
\* 数据如有变化, 恕不另行通知 We will no longer inform you if there is any data change.



模具系列  
Mould series



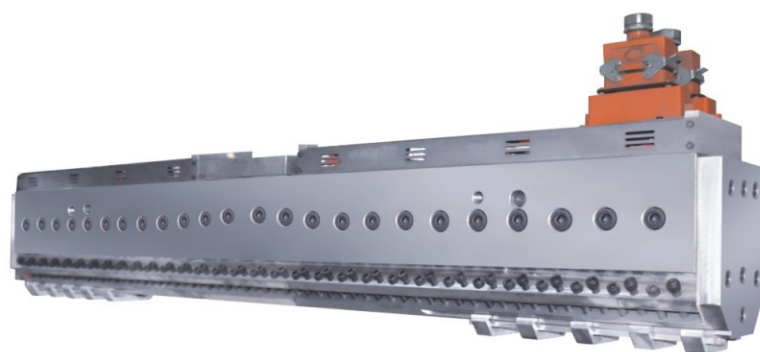
模具1  
Mold 1



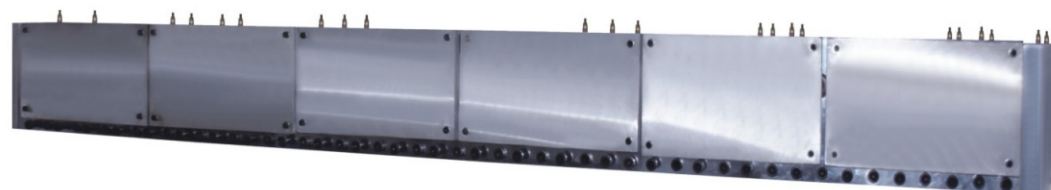
模具2  
Mold 2



模具3  
Mold 3



模具4  
Mold 4



模具5  
Mold 5

其他周边设备  
Other peripheral equipment



搅拌机  
Stirring machine



吸料机  
Auto loader



在线边料回收机  
Recycling online device



工业冷水机  
Industrial Chiller



冷却塔  
Water tower



搅拌机  
Mixer



点断装置  
Perforation Device



伺服电机  
Servo motor

步进电机  
Step motor